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- Attend $90 \%$ of this presentation
- Fill out the online evaluation for this session





## Agenda

- Understand the components of an effective prejob plan
- Use a short interval plan to overcome obstacles
- Create visual batching in alignment with kitting
- Define resource loading to predict manpower issues
- Use of input worksheets as a training tool
- Understand productivity tracking

The Opportunity

| Percent Improvement | 8 Hour Day | Percent Increase in Profitability |
| :---: | :---: | :---: |
| $2 \%$ | 9.6 minutes | $49 \%$ |
| $5 \%$ | 24 minutes | $122 \%$ |
| $10 \%$ | 48 minutes | $244 \%$ |





| Reality Versus Opportunity |  |  |
| :---: | :---: | :---: |
| Status | Planned Calls to Shop >2 Working Days Notice | Unplanned Calls to Shop <2 Working Days Notice |
| Without Effective SIP |  |  |
| With Effective SIP |  |  |
|  |  |  |

## Reality Versus Opportunity

| Status | Planned Calls to Shop <br> $>2$ Working Days Notice | Unplanned Calls to Shop <br> <2 Working Days Notice |
| :---: | :---: | :---: |
| Without Effective SIP | $30 \%$ | $70 \%$ |
| With Effective SIP |  |  |





## Value of the SIP

- Create understanding of needs
- Identify obstacles between the field leader and their plan
- Reinforce team centric culture
- List actionable items
- Adjust internal project schedule as needed
- Create accountability and transparency


Visual Batching - Wall Rough In



## What is a Kit?

- A Kit describes an assembly or mixture of items that contains the components needed in one unit to complete a section of a job or the complete job.
- They define a kit or kits as the items needed to complete a task that are not easily affected by other trades
- Rough
- Ceiling
- Trim

Kit Numbers

| Phase | Area | Workstep (Task) | Order of Operation |
| :---: | :---: | :---: | :---: |
| A | 1 | 3 | 1 |
| Building A | Floor 1 | $3=$ wall rough in | First rough in area <br> planned per schedule |



What is Typically in a Kit?

- Commodities
- Sub-assemblies
- Hardware
- Tooling
- Pick lists
- Fixtures
- Detailed instructions for special items




Why is Earned Value Important?




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## Building Blocks of Financial Controls



## Earned Value - The Industry Standard

- Practical way to provide feedback
- Single productivity metric for:
- One Activity
- Group of Activities
- Job
- Group of Jobs
- Division
- Total Company
- Adds objectivity to your cost to complete projections



## Using Earned Value

## From the Budget:

- Estimated units or quantities for key items in the budget
- Estimated man-hours for each item in the budget

From the Field:

- Installed units or quantities for key items in the budget
- Percent complete for all other items in the budget
- Actual man-hours for each item in the budget




## Earned Value Workshop - Scenario

- You are the project manager and you are scheduled to meet with your boss to report on the status of your project
- Specifically, he wants a summary of labor productivity to date as well as projected labor hours and labor costs at completion
- You have thoroughly walked the project with the superintendent and are satisfied that the quantities (or percent complete) reported from the field are accurate



## Earned Value Workshop - Assignment

- Review the summarized information from the project budget (Exhibit One)
- Review the summarized information from timecards and quantity reports (Exhibit Two)
- Complete the earned value summary report (Exhibit Three)
- Calculate the total labor cost at completion assuming a labor cost of \$50/hour (Exhibit Four)



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Exhibit One: Summarized Information from the Project Budget
$\left.\begin{array}{ccccc} & \begin{array}{c}\text { Budgeted } \\ \text { Man-Hours }\end{array} & & \begin{array}{c}\text { Total } \\ \text { Quantity }\end{array} & \end{array} \begin{array}{c}\text { Unit of } \\ \text { Measure }\end{array}\right]$


## Earned Value Summary Report - Start with Known Values



Earned Value Summary Report-Calculate \% Complete


Earned Value Summary Report-Calculating Earned Hours


Earned Value Summary Report-Calculating Productivity


Earned Value Summary Report-Calculating Projected Hours


Putting It All Together - Adding Conditional Formatting



Exhibit Four: Labor Cost Summary


> Labor cost to date $=$
> $\quad 9500$ Hours $\times \$ 50=\$ 475,000$
> Projected labor cost-to-complete
> remaining work $=$
> $\quad 13,500$ Hours $\times \$ 50=\$ 675,000$
> Projected labor cost at completion $=$


## Exhibit Four: Labor Cost Summary



Labor cost to date $=$
9500 Hours $X \$ 50=\$ 475,000$
Projected labor cost-to-complete
remaining work $=$
13,500 Hours $X \$ 50=\$ 675,000$
Projected labor cost at completion $=$


## Exhibit Four: Labor Cost Summary

Original Labor Budget $=$
20,000 Hours X $\$ 50=\$ 1,000,000$
Projected labor cost at completion $=$
23,000 Hours X $\$ 50=\$ 1,150,000$
Labor Cost Overrun = \$150,000 or 15\%


THE NEED FOR ACCURATE FIELD REPORTING - Correct Reporting Example


All data is complete in this example. Shows us over in labor by 1,000 hours.


## THE NEED FOR ACCURATE FIELD REPORTING - Pessimistic Reporting Example



|  | Activity A Projected <br> Hours | Activity B Projected <br> Hours | Projected Total <br> Hours | Projected Labor $\$$ at <br> $\$ 75 / H r$. | Labor Over/(Under) <br> Inaccuracy |
| :--- | ---: | ---: | ---: | ---: | ---: |
| Accurate | 10000 | $\mathbf{5 0 0 0}$ | 15000 | $\$ 1,125,000$ | $\$ 0$ |
| Optimistic | 8000 | 4167 | 12167 | $\$ 912,525$ | $(\$ 212,475)$ |
| Pessimistic | 11429 | 6250 | 17679 | $\$ 1,325,925$ | $\$ 200,925$ |




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Production Tracking Process


## Summary \& Closing Points

- Processes to drive planning are necessary to allow for trainability, transparency, and accountability
- Tools defined to enable collaboration allow teams to seamlessly transfer information
- Measuring productivity allows a view on the areas of the project that need focus with the timing that allows for a far more proactive impact



## Thank You!

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